1.000 -0.063 --0.090Ø1.000 — $\phi_{0.623}^{0.625} \phi_{0.750}$ Ø0.191 0.300 D2055 CLAMP UPDATE TO CURRENT STANDARDS; BLACK ANODIZE IS NOW THE PREFERRED FINISH, REF PAR12-229; MODIFY HOLE SIZE; ADD POWDER COAT OPTION SFM 12.12.21 ADDED 0.750 O.D. DIMENSION CP 98.12.10 0.191 DIA WAS 0.187 DIA (STR A1100) CP 98.10.15 **NEW ISSUE** 92.03.13 NOTES:

1) MATERIAL: ALUMINUM, 6061-T6/T651/T6510/T6511/T62 PER QQ-A-200/8 OR QQ-A-225/8 OR ASTM B211 OR ASTM B221 REF DART SPEC M6061T6R

2) FINISH: BLACK ANODIZE PER MIL-A-8625F, TYPE II, CLASS 2 (PREFERRED) OR CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3 (OPTIONAL)

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAY REV. DESCRIPTION DATE **DESIGN** DART AEROSPACE LTD SFM DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. D D2055 MFG. APPR. SHEET 1 OF 1 **APPROVED** TITLE SCALE 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX CLAMP 6) IDENTIFICATION: N/A DE APPR. 7) WEIGHT: 0.02 lbs COPYRIGHT @ 1992 BY DART AEROSPACE LTD

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